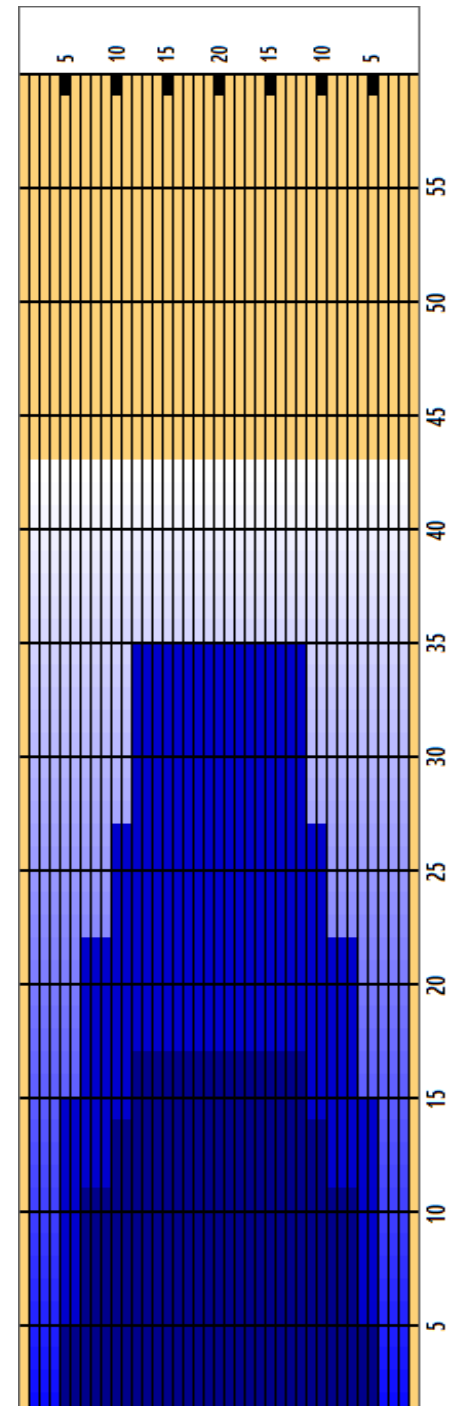


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	10.8 mL	Reverse Oil Total	7 mL	Volume Oil Total	17.8 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	KGEGL

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	4	50	14	A	124	0.0	5.9	5.9	6200
2	7L	7R	2	50	18	A	54	5.9	11.0	5.1	2700
3	10L	10R	1	50	22	A	21	11.0	14.1	3.1	1050
4	12L	12R	1	50	26	A	17	14.1	17.7	3.6	850
5	2L	2R	0	50	26	A	0	17.7	30.0	12.3	0
6	2L	2R	0	50	30	A	0	30.0	43.0	13.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	43.0	35.0	-8.0	0
2	12L	12R	1	50	30	A	17	35.0	30.8	-4.2	850
3	12L	12R	1	50	30	A	17	30.8	26.6	-4.2	850
4	10L	10R	1	50	30	A	21	26.6	22.4	-4.2	1050
5	7L	7R	1	50	26	A	27	22.4	18.8	-3.6	1350
6	7L	7R	1	50	26	A	27	18.8	15.2	-3.6	1350
7	5L	5R	1	50	22	A	31	15.2	12.1	-3.1	1550
8	2L	2R	0	50	14	A	0	12.1	3.0	-9.1	0
9	2L	2R	0	50	10	A	0	3.0	0.0	-3.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.68	1.3	1	1	1.3	3.68

