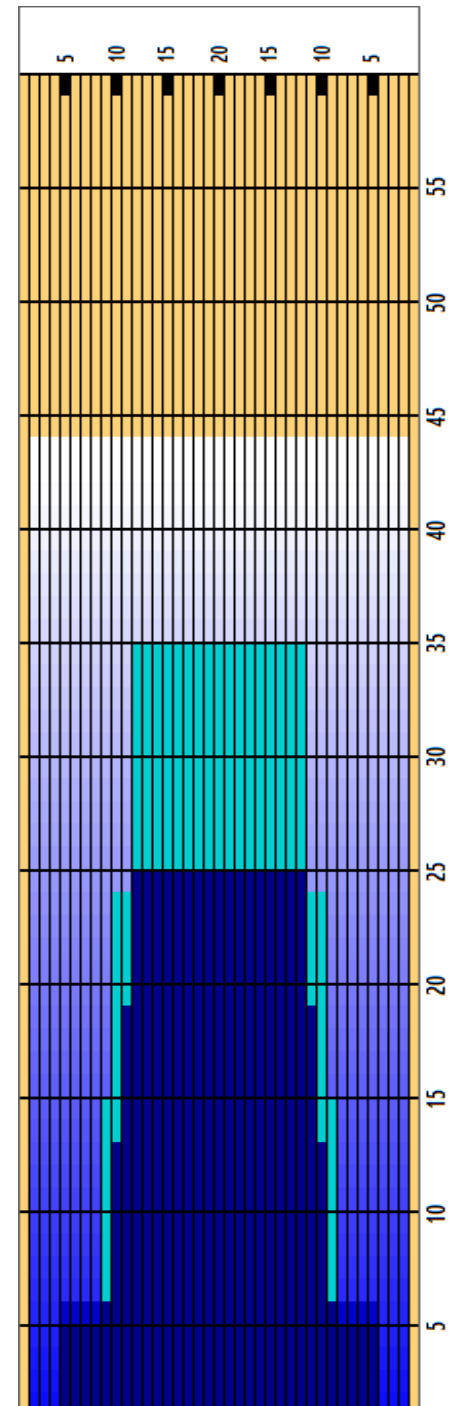


|                      |          |                    |         |                    |         |
|----------------------|----------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 44       | Reverse Brush Drop | 44      | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 15.35 mL | Reverse Oil Total  | 7.25 mL | Volume Oil Total   | 22.6 mL |
| Tank Configuration   | A Only   | Tank A Conditioner | ICE     | Tank B Conditioner | KGEGL   |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|------|-------|
| 1 | 5L    | 5R   | 4     | 50   | 14    | A    | 124     | 0.0   | 5.9  | 5.9  | 6200  |
| 2 | 9L    | 9R   | 3     | 50   | 22    | A    | 69      | 5.9   | 15.2 | 9.3  | 3450  |
| 3 | 10L   | 10R  | 3     | 50   | 22    | A    | 63      | 15.2  | 24.5 | 9.3  | 3150  |
| 4 | 12L   | 12R  | 3     | 50   | 26    | A    | 51      | 24.5  | 35.5 | 11.0 | 2550  |
| 5 | 2L    | 2R   | 0     | 50   | 26    | A    | 0       | 35.5  | 38.0 | 2.5  | 0     |
| 6 | 2L    | 2R   | 0     | 50   | 30    | A    | 0       | 38.0  | 44.0 | 6.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | A    | 0       | 44.0  | 25.0 | -19.0 | 0     |
| 2 | 12L   | 12R  | 2     | 50   | 22    | A    | 34      | 25.0  | 18.8 | -6.2  | 1700  |
| 3 | 11L   | 11R  | 2     | 50   | 22    | A    | 38      | 18.8  | 12.6 | -6.2  | 1900  |
| 4 | 10L   | 10R  | 2     | 50   | 22    | A    | 42      | 12.6  | 6.4  | -6.2  | 2100  |
| 5 | 5L    | 5R   | 1     | 50   | 18    | A    | 31      | 6.4   | 3.9  | -2.5  | 1550  |
| 6 | 2L    | 2R   | 0     | 50   | 10    | A    | 0       | 3.9   | 0.0  | -3.9  | 0     |



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



|  |
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|  |
|--|

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 6.67           | 1.64           | 1               | 1               | 1.64           | 6.67           |

