



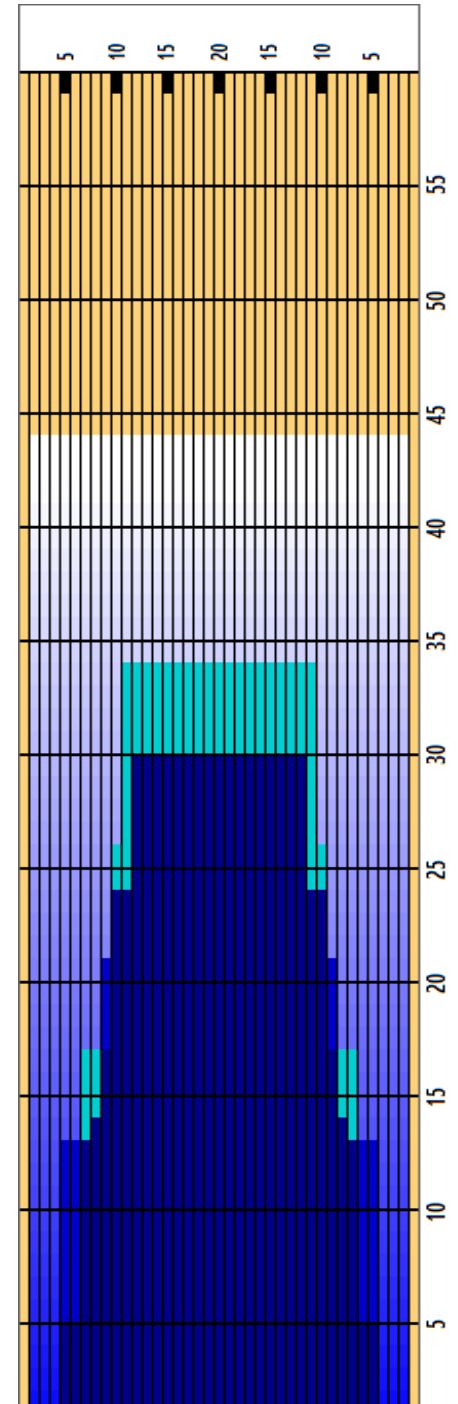
# asahi 44feet



Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.1 mL	Reverse Oil Total	7.85 mL	Volume Oil Total	22.95 mL
Tank Configuration	A Only	Tank A Conditioner	IEC	Tank B Conditioner	KGEGL

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	3	50	18	A	93	0.0	5.1	5.1	4650
2	7L	7R	4	50	22	A	108	5.1	17.5	12.4	5400
3	10L	10R	3	50	22	A	63	17.5	26.8	9.3	3150
4	11L	11R	2	50	26	A	38	26.8	34.1	7.3	1900
5	2L	2R	0	50	26	A	0	34.1	38.0	3.9	0
6	2L	2R	0	50	30	A	0	38.0	44.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	44.0	30.0	-14.0	0
2	12L	12R	2	50	22	A	34	30.0	23.8	-6.2	1700
3	10L	10R	1	50	22	A	21	23.8	20.7	-3.1	1050
4	9L	9R	2	50	22	A	46	20.7	14.5	-6.2	2300
5	8L	8R	1	50	14	A	25	14.5	12.6	-1.9	1250
6	5L	5R	1	50	14	A	31	12.6	10.7	-1.9	1550
7	2L	2R	0	50	14	A	0	10.7	5.0	-5.7	0
8	2L	2R	0	50	10	A	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.94	1.34	1	1	1.34	5.94

