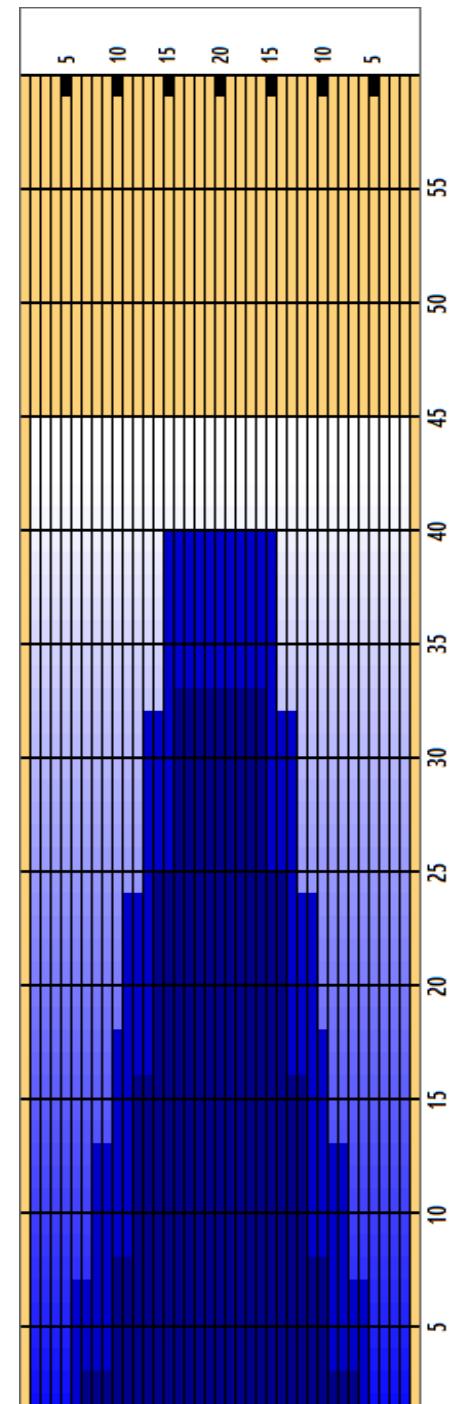


Oil Pattern Distance	45	Reverse Brush Drop	45	Oil Per Board	40 ul
Forward Oil Total	9.72 mL	Reverse Oil Total	11.76 mL	Volume Oil Total	21.48 mL
Tank Configuration	A Only	Tank A Conditioner	kegel	Tank B Conditioner	kegel

START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	50	10	A	35	0.0	0.0	0.0
2	5L	5R	1	50	14	A	31	0.0	1.9	1.9
3	7L	7R	1	50	14	A	27	1.9	3.8	1.9
4	10L	10R	2	50	18	A	42	3.8	8.9	5.1
5	12L	12R	3	50	18	A	51	8.9	16.5	7.6
6	14L	14R	3	50	22	A	39	16.5	25.8	9.3
7	16L	16R	2	50	26	A	18	25.8	33.1	7.3
8	2L	2R	0	50	30	A	0	33.1	45.0	11.9
										0



START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	45.0	40.0	-5.0
2	15L	15R	2	50	30	A	22	40.0	31.5	-8.5
3	13L	13R	2	50	26	A	30	31.5	24.2	-7.3
4	11L	11R	2	50	22	A	38	24.2	18.0	-6.2
5	10L	10R	2	50	18	A	42	18.0	12.9	-5.1
6	8L	8R	3	50	14	A	75	12.9	7.0	-5.9
7	6L	6R	3	50	10	A	87	7.0	2.8	-4.2
8	2L	2R	0	50	10	A	0	2.8	0.0	-2.8
										0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	9	2.11	1.11	1.11	2.11	9

