



asahi 45feet

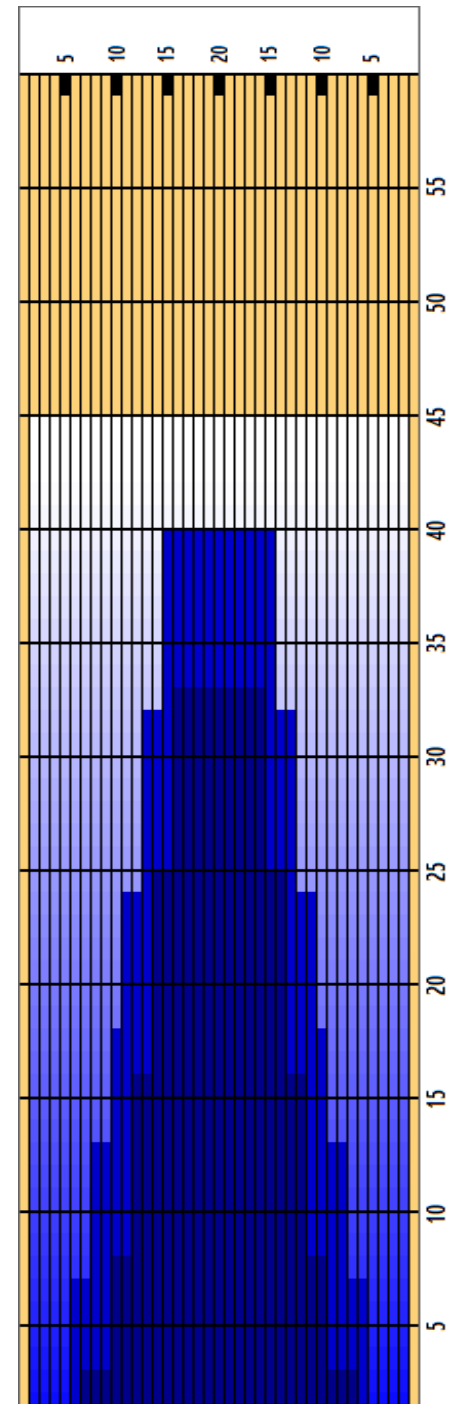


Oil Pattern Distance	45	Reverse Brush Drop	45	Oil Per Board	40 uI
Forward Oil Total	9.72 mL	Reverse Oil Total	11.76 mL	Volume Oil Total	21.48 mL
Tank Configuration	A Only	Tank A Conditioner	kegel	Tank B Conditioner	kegel

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	50	10	A	35	0.0	0.0	0.0	1400
2	5L	5R	1	50	14	A	31	0.0	1.9	1.9	1240
3	7L	7R	1	50	14	A	27	1.9	3.8	1.9	1080
4	10L	10R	2	50	18	A	42	3.8	8.9	5.1	1680
5	12L	12R	3	50	18	A	51	8.9	16.5	7.6	2040
6	14L	14R	3	50	22	A	39	16.5	25.8	9.3	1560
7	16L	16R	2	50	26	A	18	25.8	33.1	7.3	720
8	2L	2R	0	50	30	A	0	33.1	45.0	11.9	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	45.0	40.0	-5.0	0
2	15L	15R	2	50	30	A	22	40.0	31.5	-8.5	880
3	13L	13R	2	50	26	A	30	31.5	24.2	-7.3	1200
4	11L	11R	2	50	22	A	38	24.2	18.0	-6.2	1520
5	10L	10R	2	50	18	A	42	18.0	12.9	-5.1	1680
6	8L	8R	3	50	14	A	75	12.9	7.0	-5.9	3000
7	6L	6R	3	50	10	A	87	7.0	2.8	-4.2	3480
8	2L	2R	0	50	10	A	0	2.8	0.0	-2.8	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	9	2.11	1.11	1.11	2.11	9

