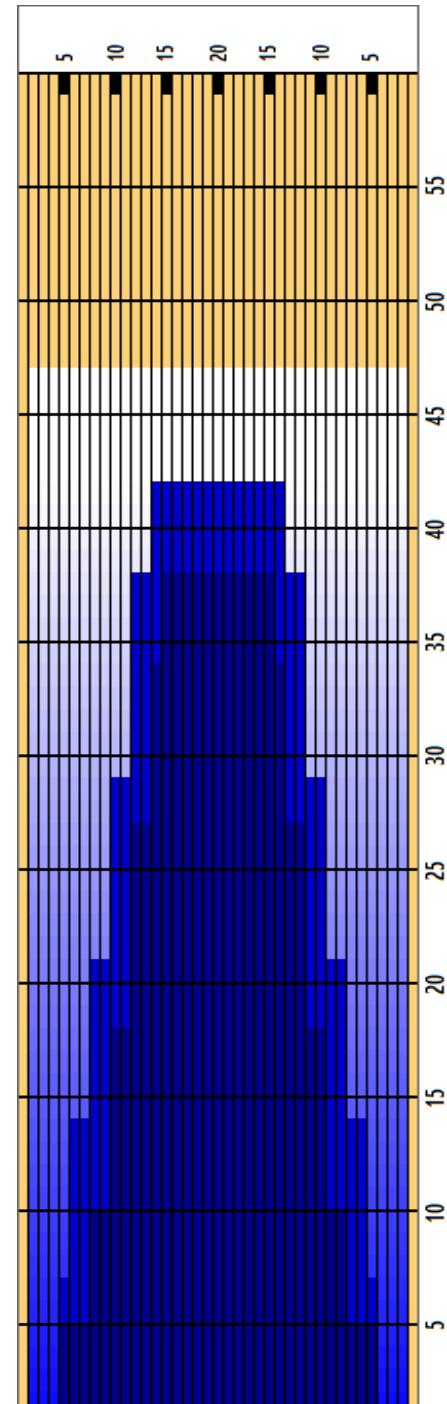


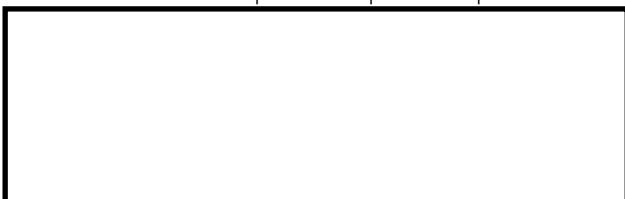
Oil Pattern Distance	47	Reverse Brush Drop	47	Oil Per Board	40 ul
Forward Oil Total	13.32 mL	Reverse Oil Total	9.12 mL	Volume Oil Total	22.44 mL
Tank Configuration	A Only	Tank A Conditioner	kegel	Tank B Conditioner	kegel

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	50	10	A		70	0.0	1.4	1.4
2	5L	5R	2	50	14	A		62	1.4	5.3	3.9
3	8L	8R	2	50	18	A		50	5.3	10.4	5.1
4	10L	10R	3	50	18	A		63	10.4	18.0	7.6
5	12L	12R	3	50	22	A		51	18.0	27.3	9.3
6	14L	14R	2	50	26	A		26	27.3	34.6	7.3
7	15L	15R	1	50	30	A		11	34.6	38.8	4.2
8	15L	15R	0	50	30	A		0	38.8	47.0	8.2
											0



	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A		0	47.0	42.0	-5.0
2	14L	14R	1	50	30	A		13	42.0	37.8	-4.2
3	12L	12R	2	50	30	A		34	37.8	29.3	-8.5
4	10L	10R	2	50	30	A		42	29.3	20.8	-8.5
5	8L	8R	2	50	26	A		50	20.8	13.5	-7.3
6	6L	6R	2	50	22	A		58	13.5	7.3	-6.2
7	5L	5R	1	50	18	A		31	7.3	4.8	-2.5
8	2L	2R	0	50	10	A		0	4.8	0.0	-4.8
											0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-8R	18L-18R-7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.43	1.67	1.04	1.04	1.67	5.43

