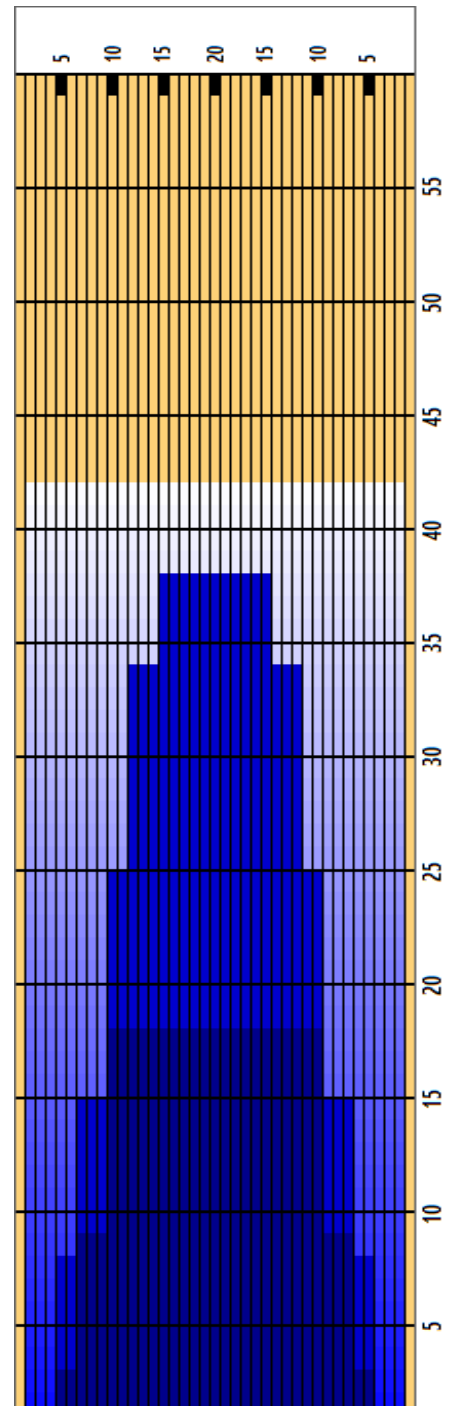


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	10.5 mL	Reverse Oil Total	11 mL	Volume Oil Total	21.5 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KGEGL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	3	14	A	93	0.0	3.9	3.9	4650
2	7L	7R	2	18	A	54	3.9	9.0	5.1	2700
3	10L	10R	2	22	A	42	9.0	15.2	6.2	2100
4	10L	10R	1	26	A	21	15.2	18.8	3.6	1050
5	2L	2R	0	26	A	0	18.8	33.0	14.2	0
6	2L	2R	0	30	A	0	33.0	42.0	9.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	38.0	-4.0	0
2	15L	15R	1	30	A	11	38.0	33.8	-4.2	550
3	12L	12R	2	30	A	34	33.8	25.3	-8.5	1700
4	10L	10R	2	26	A	42	25.3	18.0	-7.3	2100
5	10L	10R	1	22	A	21	18.0	14.9	-3.1	1050
6	7L	7R	1	18	A	27	14.9	12.4	-2.5	1350
7	7L	7R	2	14	A	54	12.4	8.5	-3.9	2700
8	5L	5R	1	14	A	31	8.5	6.6	-1.9	1550
9	2L	2R	0	10	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.29	1.38	1.02	1.02	1.38	5.29

