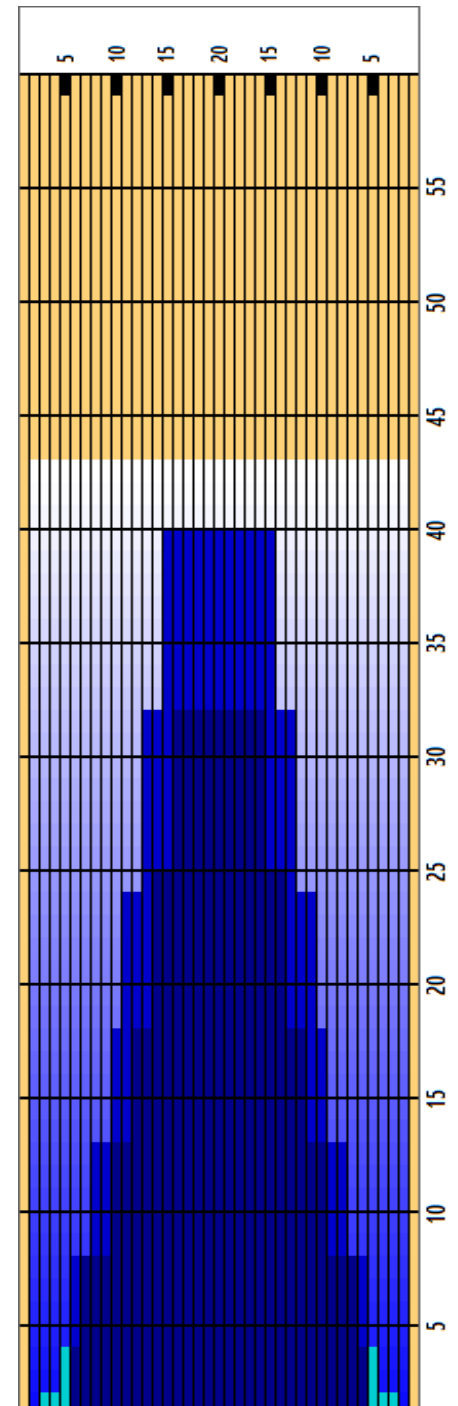


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	40 ul
Forward Oil Total	12.4 mL	Reverse Oil Total	9.6 mL	Volume Oil Total	22 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	KGEGL

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	3	40	10	A	105	0.0	2.8	2.8	4200
2	5L	5R	1	40	14	A	31	2.8	4.7	1.9	1240
3	7L	7R	2	40	14	A	54	4.7	8.6	3.9	2160
4	10L	10R	2	40	18	A	42	8.6	13.7	5.1	1680
5	12L	12R	2	40	18	A	34	13.7	18.8	5.1	1360
6	14L	14R	2	40	22	A	26	18.8	25.0	6.2	1040
7	16L	16R	2	40	26	A	18	25.0	32.3	7.3	720
8	2L	2R	0	40	30	A	0	32.3	43.0	10.7	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	A	0	43.0	40.0	-3.0	0
2	15L	15R	2	40	30	A	22	40.0	31.5	-8.5	880
3	13L	13R	2	40	26	A	30	31.5	24.2	-7.3	1200
4	11L	11R	2	40	22	A	38	24.2	18.0	-6.2	1520
5	10L	10R	2	40	18	A	42	18.0	12.9	-5.1	1680
6	8L	8R	2	40	18	A	50	12.9	7.8	-5.1	2000
7	6L	6R	2	40	14	A	58	7.8	3.9	-3.9	2320
8	2L	2R	0	40	10	A	0	3.9	0.0	-3.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.42	1.91	1.1	1.1	1.91	5.42

